

57460 Dewitt Street = Elkhart, Indiana 46517-1078 Phone (574) 293-9096 = Fax (574) 294-3450 800-628-2957 = Web site: www.rpiroyaledge.com



ROYAL EDGE EPDM LIMITED MEMBRANE ONLY WARRANTY NO: 00000

Building	g Address:		Street	City		State	Zip	
Building Owner:				C.t.y	_ Square			
Job Con	npletion Da	ate:		System Applied: Fully Adhered	☐ Mecl	nanically Attac	ched Ballasted	
Warrant	y Term:	Black	.060 30 years I	n Seam Batten/Ballast Fully Adhered System Fully Adhered System Over Isocyan	Black urate/Bar	.045 □10 y		
(1) (2) If upon inspector replacement any manufact Membrane. T 1. As a cat R.P. invest as set	the Royal Edg the Membrane R.P.I.'s design stion by R.P.I.: (1) at of the defective uring defect R.P.I he value of these: ondition to this w I.I.'s address listee tigation, R.P.I. det forth in paragraph Failure by owne: E: If the let	e Membrane ("M itself will not de specifications ar the Royal Edge Membrane; (2) t 's liability and or remedies will be arranty within the above or any of ermines that the 1 1 2 herein above. to pay for these ak is determined	erein, Roofing Products Interna fembrane") sold as "First Grade tetriorate to the point of failure at maintained according to the International EPDM Membrane evidences many and the International EPDM Membra whee's remedies are limited, at ladetermined solely by R.P.I. CONDITI irty (30) days of the discovery of the address of which owner is eak is caused by a defect in as Should the investigation reveal costs shall render this warranty laby R.P.I. to be outside the second	tional Inc. ("RPI") warrants to the Building Owner (Owner "will be free from any manufacturing defects at the time of during the warranty period as a result of ordinary exposure Royal Edge Membrane Rubber Roofing Care and Maintenar anufacturing defects at the time of installation, R.P.I.'s liabine proves to have deteriorated to the point of failure within R.P.I.'s option, to R.P.I.'s providing repair material for the ONS EXCLUSIONS LIMITA' of any defects in or deterioration of the membrane the owne notified hereafter. By so notifying R.P.I. the owner author /or deterioration to the point of failure of the membrane the that the leak is caused by something other than the aforemental and void.	that: f installation; an to the elements in to the elements in the variaty per figural Membra FIONS or must notify R. izes R.P. or its owner's sole ar entioned causes type and/or the	d or any manufacturing d set forth on the reverse a remedies are limited a rind as a result of ordin the to be applied toward P.I. in writing by certifi designee to investigate and exclusive remedy an investigation and repair e extent of repairs req	efect if installed according to side of this Warranty. It R.P.I.'s option to the repair and/ary exposure to the elements or s the purchase of a new led mail return receipt requested e the cause of the leak. If upon d R.P.I.'s liability shall be limited r costs shall be paid by the uired to be made at the owners	
bonding pipe b 3. R.P.I.	wars, civil disobedience; defects in the underlying material or structure; moisture condensation; engineering or structural flaws in building design; usage or spillage of material or substance not compatible with EPDM (i.e. petroleum based products); installation or construction of any machinery ducts vents or openings on the roofing system; and /or holes, punctures, and lacerations due to shipping, installation, or usage.							
(b) (c) (d)	Membrane Ru Failure by the Failure of the	bber Roofing Ca installer/applicat owner to comply	re and Maintenance Procedures or to install the roofing system with every condition, exclusion		o include withou	nt limitation compliance	e with the Royal Edge EPDM	
The faR.P.I.Roofinowner	The failure of R.P.I. at any time to enforce any of the terms herein shall not constitute a waiver of its right to enforce any of the terms at any later time. R.P.I. has no responsibility for any matter related to the design, engineering or condition of the Building Owner's existing roof and/or roof deck or the compatibility or adaptability of its Royal Edge Roofing Membrane to the owner's roof or roof deck. The utilization of an R.P.I. Royal Edge EPDM Roofing Membrane and its adaptability to the owner's building shall be the sole determination of the owner and/or owners designee and not R.P.I. or any R.P.I. agent, representative, or distributor.							
 R.P.I. In no of This v R.P.I. DOES 	is the sole judge of event shall R.P.I.'s varranty is made f NOT WARRAN	of any defect in its duties and oblig or the exclusive FPRODUCTS	s products and the sole determinations under this warranty excepenent of the building owner national incorporated or UTIL	ner of which option (i.e. repair, replacement, or credit) if an ed or extend beyond specified warranty period. med above and cannot be assigned. IZED IN THIS INSTALLATION WHICH IT HAS NOT IN OR PERFORMANCE OF, OR DAMAGES SUSTAIN	y is warranted in Γ SUPPLIED. F	n a given situation. R.P.I. SPECIFICALLY		
THIS LIMIT LIMITATIO EXCLUSIVI LIMITED TO THIS LIMIT WHOM AUT	TED WARRANT N WARRANTIE E REMEDY AGA O, LOSS OF PRO TED WARRANT THORITY HAS	Y SUPERSEDE S OF FITNESS AINST R.P.I. AN OFITS OR DAN Y CANNOT BE BEEN DELEG	S AND IS IN LIEU OF ALL FOR A PARTICULAR PURI ID R.P.I. SHALL NOT BE LI IAGE TO THE BUILDING (AMENDED, ALTERED OR	OTHER WARRANTIES WHETHER WRITTEN OR O POSE OR THING OR OF MERCHANTABILITY. THI ABLE FOR ANY INCIDENTAL CONSEQUENTIAL S OR ITS CONTENTS OR THE ROOF DECK. MODIFIED IN ANY WAY EXCEPT IN A WRITING, I. AGENT, DISTRIBUTOR, OR REPRESENTATIVE,	ORAL EXPRES IS LIMITED W SPECIAL OR C SIGNED BY TI	S OR IMPLIED INC ARRANTY SHALL I OTHER DAMAGES II HE PRESIDENT OF	LUDING WITHOUT BE THE OWNERS SOLE AND NCLUDING BUT NOT R.P.I. OR A PERSON TO	
Building	g Owner or	Designate required to ini	e Signature:	or mailing address).		Dat	e:	
			NTERNATIONAL					
By:	ack M	· Boron	ski	Applicator:				
Title:	Pre	sident		Distributor :				



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ROYAL EDGE EPDM MEMBRANE RUBBER ROOFING CARE AND MAINTENANCE PROCEDURES

CONGRATULATIONS on your purchase of an R.P.I. Royal Edge EPDM Membrane Roof. Your roof is a valuable asset which must be properly maintained to ensure it performs as designed.

1. Ensure that the *Royal Edge* Membrane is not exposed to liquids such as solvents, greases, oils, and petroleum products. These products will adversely affect the membrane.

NOTE: Should the Royal Edge Membrane come in contact with any of these substances, immediately clean the area with membrane cleaner.

- 2. Ensure that ponding water (defined as 1/8" deep standing water on any area of the roof forty-eight (48) hours after it stops raining) is not allowed on the roof. Ponding water is a detriment to any flat roof and cannot be allowed to persist.
- 3. Ensure that all drain areas and drains are cleaned on a regular basis. This will allow for proper water runoff and avoid overloading the roof with ponding water.
- **4.** Keep all counter flashing, metal work, drains, equipment, curbs and supports, and any other rooftop accessories functioning in conjunction with the roofing system properly maintained at all times. R.P.I. encourages an annual roof inspection program be arranged with your applicator.
- 5. If there is to be foot traffic on the roof for any reason, on a regular basis (30 days or less in frequency), contact your applicator before proceeding for the installation of protective walk way pads.
- **6.** Caution all tradesmen servicing roof equipment that you have an EPDM Membrane roof, and that they should proceed accordingly.
- 7. Should there be an addition to the building, requiring a tie-in to the R.P.I. Royal Edge EPDM Membrane Roof, contact R.P.I. to ensure the tie-in is in accordance with R.P.I. specifications.

NOTE: Do not use roof cement for installation or repair of Royal Edge Membrane or flashing, as it contains petroleum products and will damage EPDM products.

R.P.I. believes the foregoing procedures will assist you, the building owner, in maintaining a watertight roof and in obtaining the maximum return on your investment in R.P.I.'s Royal Edge EPDM Membrane Roof.

Owner or Designate signature required to initiate warranty.

Thank you for your assistance.

Submit signed copy within 30 days to:

Attn: W

Attn: Warranty Processing Department Roofing Products International, Inc. 57460 Dewitt Street Elkhart, IN 46517-1078